

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2001-190720

(43)Date of publication of application : 17.07.2001

(51)Int.Cl.

A63B 53/04

(21)Application number : 2000-003204

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(22)Date of filing : 12.01.2000

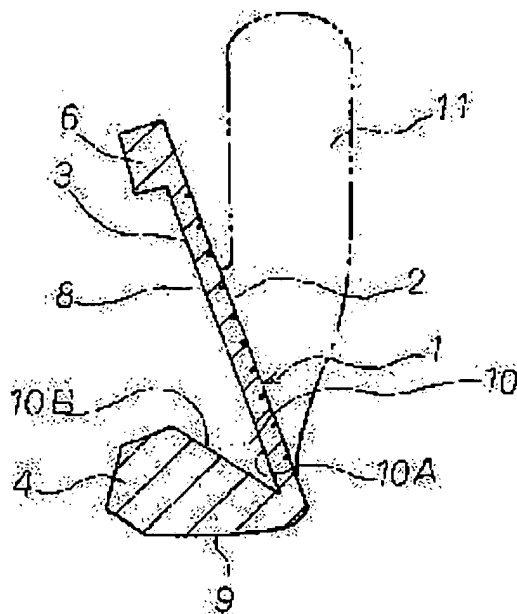
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(54) IRON GOLF CLUB HEAD AND ITS MANUFACTURING METHOD

(57)Abstract:

PROBLEM TO BE SOLVED: To improve the flight distance by further lowering the center of gravity and deepening the depth of the center of gravity.

SOLUTION: The iron golf club head has a cavity 8 surrounded by ribs 4 to 7 in on the back face 3. On the inner wall surface, facing the cavity 8, of the rib 4 on the sole 9 side, an extended back wall 10A is formed extending along the back face 3 up to near the sole 9. An inclined wall 10B is formed by cutting the inner side of the rib 4 in such way that the wall extends diagonally backwards from the lowest part of the extended back wall 10A and a wedge-shaped second cavity 10 is formed.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection],

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's
decision of rejection]

[Date of requesting appeal against examiner's
decision of rejection]

[Date of extinction of right]

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